

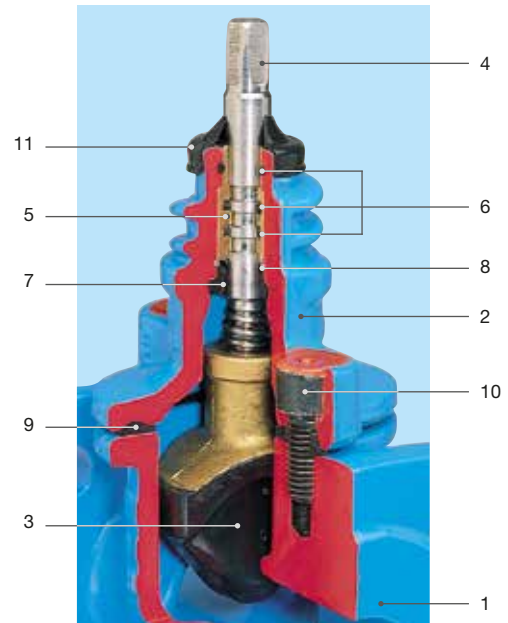
# Service valve

## Overview

### Design features

#### Ductile iron valve

- **Resilient seated gate valve** with smooth and straight-through bore
- Flange valve
- Valve with ISO-fitting
- Valve with thread
- Service valve for PE fusion
- Service valve
- Service valve with drainage
- 2 O-rings mounted on all sides in rust-proof material
- Spindle bearing made of brass
- Threaded connection for extension spindle
- Suitable for all underground installations
- For service connection fittings made of ductile iron with external thread, the free lying threads must be protected against corrosion according to trade regulations after assembly



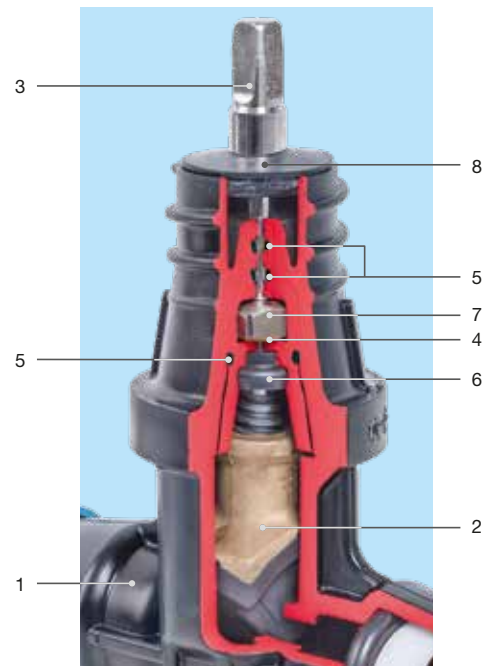
### Material | Technical features

- 12 **Body (1), bonnet (2)** made of ductile iron, epoxy powder coated inside and out (see page 4)
- 3 **Wedge** made of brass, with vulcanised elastomer
- 4 **Duplex stainless steel spindle** with rolled thread and flat-rolled sealed sliding surface
- 5 **Spindle bearing** (O-ring carrier) made of brass
- 6 **O-rings** made of elastomer
- 7 **Back seat** made of elastomer
- 8 **Retaining ring** made of stainless steel
- 9 **Bonnet gasket** made of elastomer
- 10 **Internal hexagonal screws** recessed and absolutely corrosion protected through casting compound
- 11 **Wiper ring** made of elastomer

### Design features

#### Valve made of POM

- **Resilient seated gate valve** with smooth and straight-through bore
- Valve with ISO-fitting
- Valve with Hawle-Fit socket
- Valve with thread
- Service valve for PE fusion
- Service valve
- Bonnet with body homogeneously connected through rotational welding
- 2 O-rings for spindle sealing
- Spindle bearing made of brass
- Overload protection
- Threaded connection for extension spindle
- Suitable for all underground installations



### Material | Technical features

- 1 **Body** made of POM
- 2 **Wedge** made of brass, with vulcanised elastomer
- 3 **Duplex stainless steel spindle** with rolled thread and flat-rolled sealed sliding surface
- 4 **Spindle bearing** made of brass
- 5 **O-rings** made of elastomer
- 6 **Back seat** made of elastomer
- 7 **Overload protection** made of stainless steel
- 8 **Wiper ring** made of elastomer

# Service valve

## E-valve with flange DN 20 – 40

### Design features

- Resilient seated gate valve with smooth straight-through bore
- Flange sized and drilled according to EN 1092-2 | PN 16

**Standard version:** without handwheel and extension spindle

**Special versions:** on request

**No. 4000**

**No. 4700**

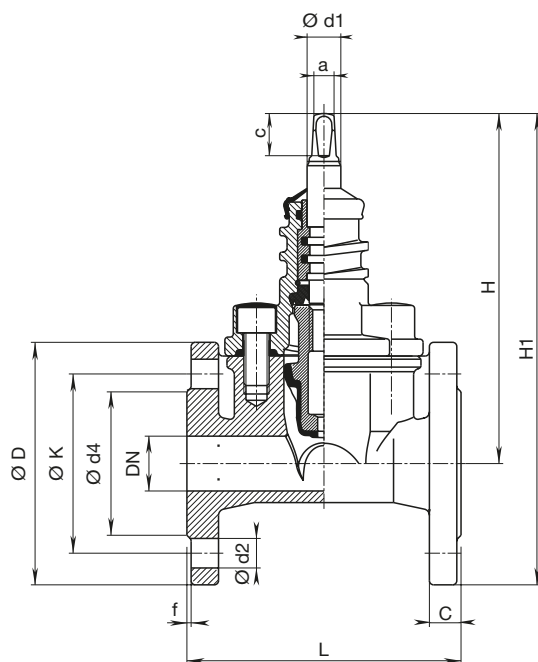


### Suitable accessories

**Suitable accessories:** see page J 1/2

- Handwheel: No. 7800
- Extension spindle: rigid No. 9101  
telescopic No. 9601
- Surface box: rigid No. 1550, No. 1650  
telescopic: No. 1850, No. 1851K
- Spindle extension: No. 7820
- Sealing cap: No. 2156, No. 2157
- Bolts: No. 8810, No. 8830, No. 8840
- Flat gasket: No. 3390, No. 3470

Order No.	Version	MOP (PN)	Dimensions/DN			
			20	25	32	40
4000	short	16				
4700	long EN 558 GR 15					



DN	MOP (PN)	Flange					Bolts			Spindle			Valve				Weight		
		Ø D	C	Ø K	Ø d4	f	Quantity	Thread	Ø d2	a	c	Ø d1	H	H1	L short	L long	short	long	
20	10	115	16	75	58	2	4	M 12	14	10,3	20	16	164	223	130		4,2		
	16												164	223	130		4,2		
25	10	115	16	85	68	2	4	M 12	14				200	275	140			6,6	
	16															200	275	140	
32	10	150	18	100	78	2	4	M 16	19	200	275	140							
	16												200	275	140	240	6,7	7,5	
40	10	150	18	110	88	2	4	M 16	19	200	275	140							
	16												200	275	140	240	6,7	7,5	