

Calculation and Selection - Pressure reduction controller

Initial data

10.00 m3/h	Estimated water flow rate	5.00 bar	Pressure before controller
50 °C	Maximum water temperature at the installation place	1.00 bar	Allowable pressure loss across controller
		4.00 bar	The pressure that will be maintained by the controller

Calculation results

$[10.00 \text{ m3/h}] / [1.00 \text{ bar}]^{0.5} = 10.00 \text{ [m3/h]}$	Required Kv value
Tmax 50°C <= 70°C	There will be no cavitation on the controller
$([G 10.00 \text{ m3/h}] / [Kvs 16 \text{ m3/h}])^2 = 0.39 \text{ [bar]}$	Pressure drop across a fully open controller with Kvs=16 [m3/h] with flow rate 10.00 [m3/h]
$[10.00 \text{ m3/h}] / \{3600 * 3.14 * ([DN32] * 0.001)^2 * 0.25\} = 3.5 \text{ [m/s]}$	High flow rate will result in increased controller noise $V > 3.0 \text{ [m/s]}$

Selection result : Pressure reduction controller

Danfoss : AFD VFG 2

Denmark

maintains a set pressure at the point of connection of the impulse line

closes when the pressure increases

normally open

DN 32 [mm]	Nominal controller diameter
Kvs 16 [m3/h]	Flow coefficient
PN 40/25/16 [bar]	Nominal pressure
dP 1.0...6.0 [bar]	Pressure setting range
dT 5 ... 140°C	Operating temperature
cast iron	Body material
63 %	The percentage of the opening of the controller gate at which Kv=10.00 [m3/h], and the pressure loss on the controller will be 1.00 [bar] when passing the calculated flow rate 10.00 [m3/h]

